

Technical Data Sheet

Moplen HP501M



Polypropylene, Homopolymer

Product Description

Moplen HP501M is a homopolymer used in injection moulding. This grade is characterized by medium flow combined with a medium stiffness-impact balance

Moplen HP501M is typically used by customers in furniture and housewares.

Moplen HP501M is UL listed under file E31765

This grade is not intended for medical and pharmaceutical applications.

Application	Furniture; Housewares
Market	Consumer Products; Rigid Packaging
Processing Method	Injection Molding
Attribute	Good Impact Resistance; Good Stiffness; Homopolymer

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	7.5	g/10 min	ISO 1133-1
Density, (23 °C)	0.90	g/cm ³	ISO 1183-1
Mechanical			
Tensile Modulus	1350	MPa	ISO 527-1, -2
Tensile Stress at Yield	34	MPa	ISO 527-1, -2
Tensile Strain at Break	>50	%	ISO 527-1, -2
Tensile Strain at Yield	9	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	5	kJ/m ²	ISO 179
Thermal			
Vicat Softening Temperature, (A50)	154	°C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	85	°C	ISO 75B-1, -2